



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION

ROY COOPER
GOVERNOR

JAMES H. TROGDON, III
SECRETARY

April 24, 2018

CONTRACT: DB00384
TIP NUMBER: B-5620
WBS ELEMENT: 45575.3.1
COUNTY: Beaufort
ROUTE: NC 33
DESCRIPTION: Replacement of Bridge 30 over Campbell Creek

ADDENDUM 2

TO: PROSPECTIVE BIDDERS

Please note the following revisions to the plans.

- Page S-10, eliminates the requirement for epoxy coating on the #5 S1 bars, #4 S2 bars, incidental reinforcing steel, and bar supports.
- Page S-12, eliminates the requirement for epoxy coating on the incidental reinforcing steel and bar supports.
- Page S-20, eliminates the requirement for epoxy coating on the incidental reinforcing steel and bar supports.
- A revised electronic file has been uploaded to bid express named DB00384.002.

Please make sure to sign the addendum page in the proposal to acknowledge this addendum.

Sincerely,

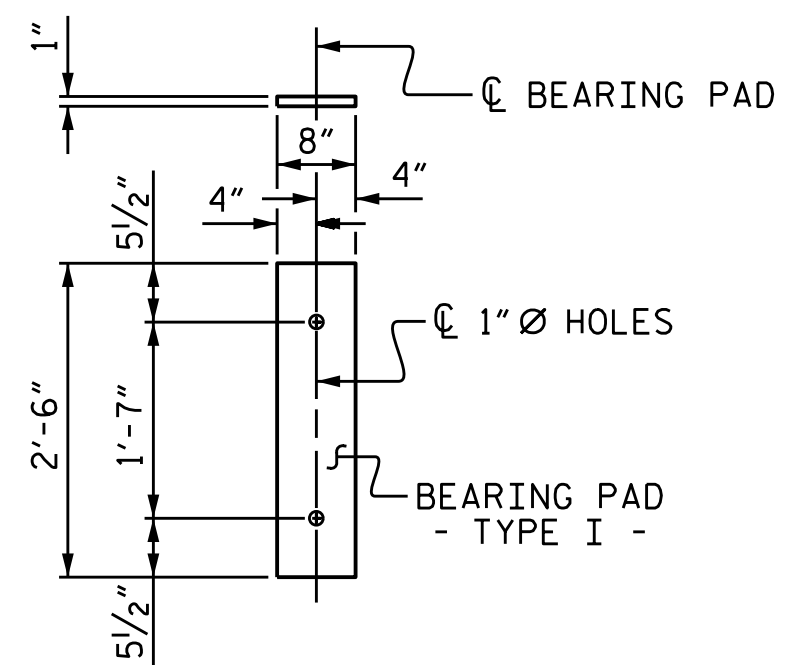
DocuSigned by:
Mary Voelker Moore
714C11DCCEBC4C6...

Mary Voelker Moore, PE
Division Contract Engineer

cc: Mr. Hon Yeung, PE
Ms. Sarah F. Lentine, PE
Mr. Jeff Cabanis, PE
Ms. Claudia Wainwright

BILL OF MATERIAL FOR ONE 45' CORED SLAB UNIT							
BAR	NUMBER	SIZE	TYPE	EXTERIOR UNIT LENGTH	EXTERIOR UNIT WEIGHT	INTERIOR UNIT LENGTH	INTERIOR UNIT WEIGHT
B5	4	#4	STR	23'-3"	62	23'-3"	62
S1	8	#5	3	4'-3"	35	4'-3"	35
S2	94	#4	3	5'-4"	335	5'-4"	335
* S3	54	#5	1	5'-7"	314		
REINFORCING STEEL				LBS.	432		432
* EPOXY COATED REINFORCING STEEL				LBS.	314		
5000 P.S.I. CONCRETE				CU. YDS.	6.5		6.5
0.6" Ø L.R. STRANDS				No.	13		13

BILL OF MATERIAL FOR ONE 50' CORED SLAB UNIT							
BAR	NUMBER	SIZE	TYPE	EXTERIOR UNIT LENGTH	EXTERIOR UNIT WEIGHT	INTERIOR UNIT LENGTH	INTERIOR UNIT WEIGHT
B6	4	#4	STR	25'-9"	69	25'-9"	69
S1	8	#5	3	4'-3"	35	4'-3"	35
S2	104	#4	3	5'-4"	371	5'-4"	371
* S3	58	#5	1	5'-7"	338		
REINFORCING STEEL				LBS.	475		475
* EPOXY COATED REINFORCING STEEL				LBS.	338		
6500 P.S.I. CONCRETE				CU. YDS.	7.1		7.1
0.6" Ø L.R. STRANDS				No.	19		19



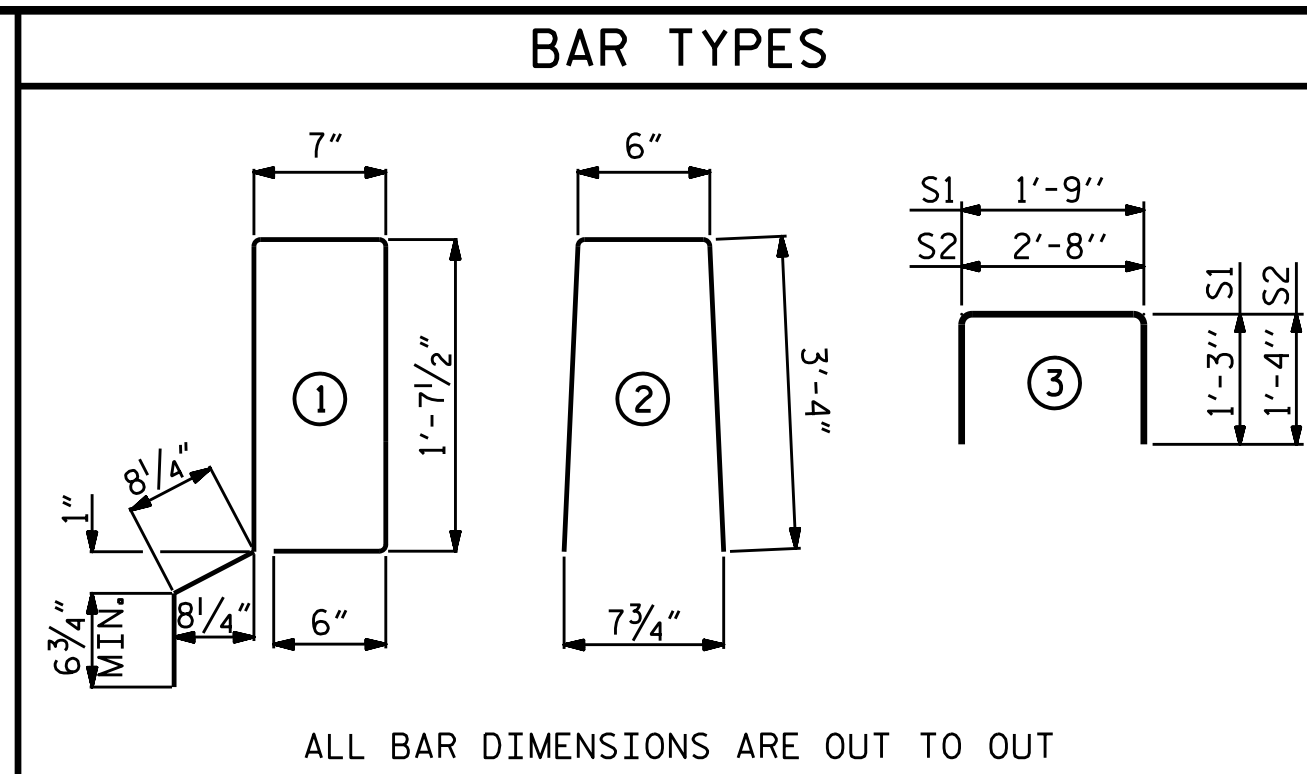
FIXED END
(TYPE I - '66 REO'D)

ELASTOMERIC BEARING DETAILS

ELASTOMER IN ALL BEARINGS SHALL BE 50 DUROMETER HARDNESS.

DEAD LOAD DEFLECTION AND CAMBER		
	45' UNIT	50' UNIT
3'-0" x 1'-9" CORED SLAB UNIT	0.6" Ø L.R. STRAND	0.6" Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	7/8" ↑	1/2" ↑
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	1/8" ↓	3/8" ↓
FINAL CAMBER	3/4" ↑	1/8" ↑

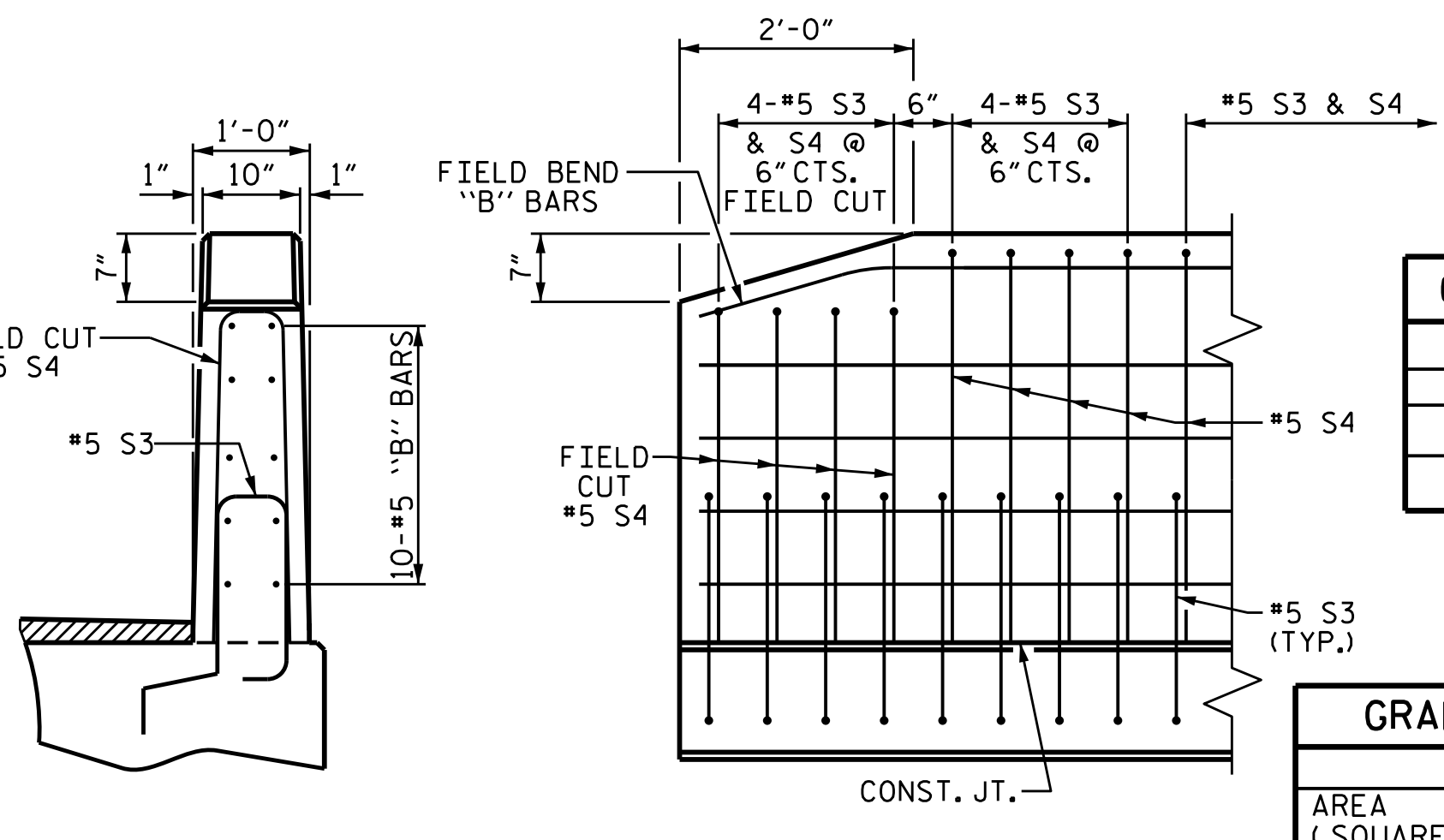
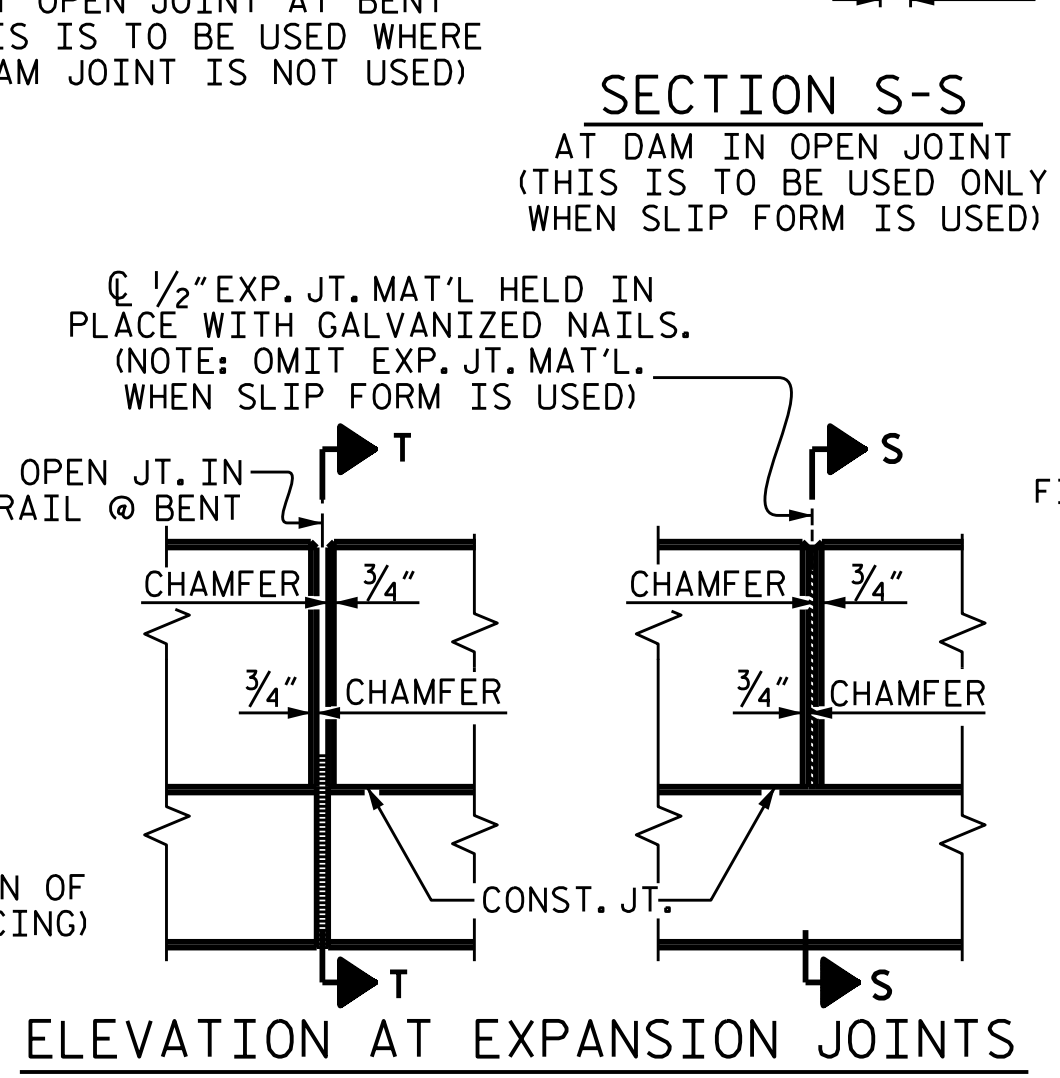
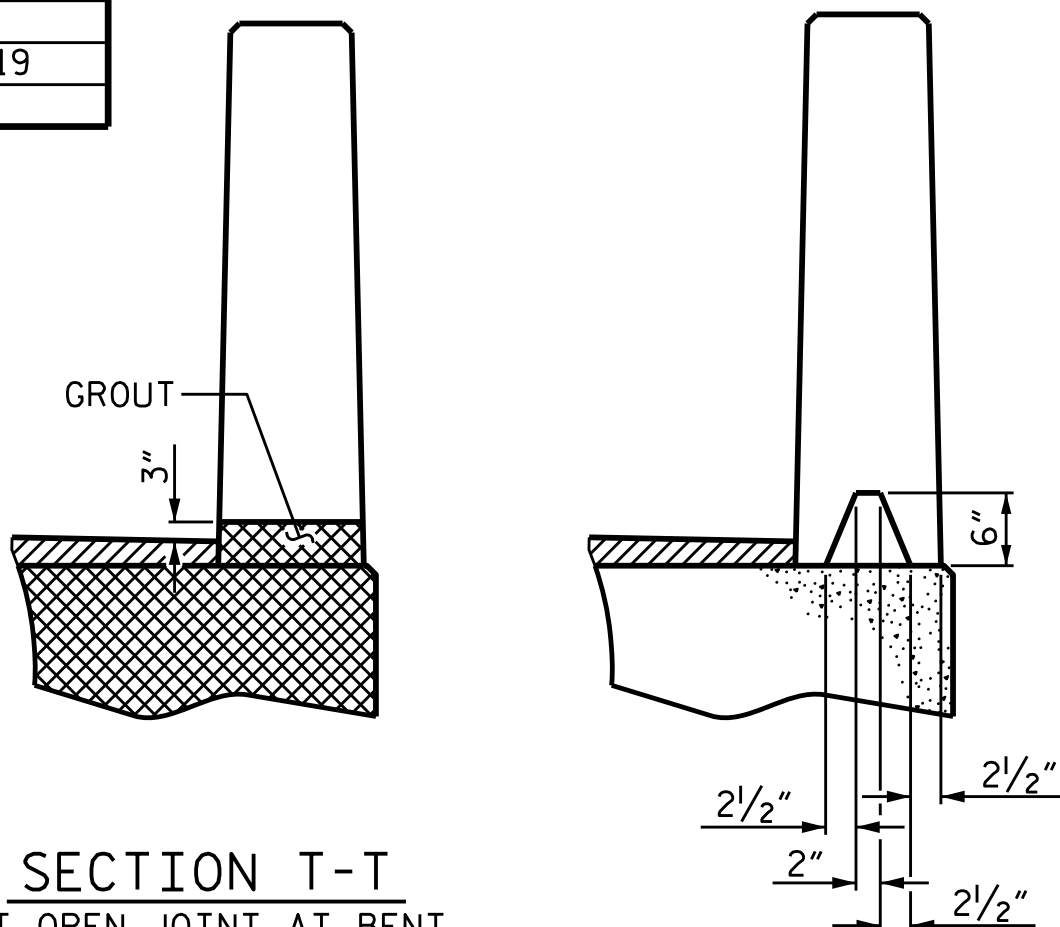
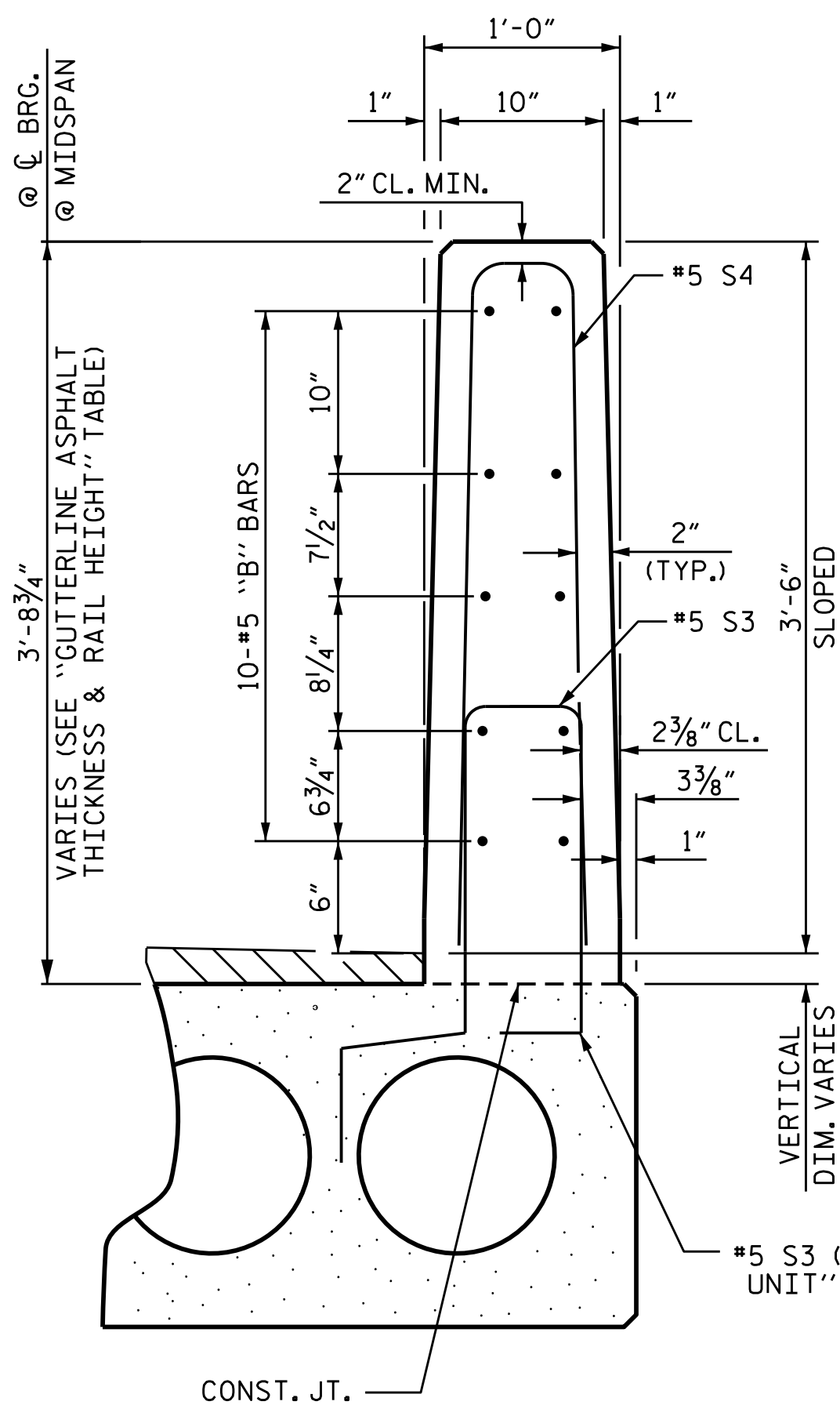
** INCLUDES FUTURE WEARING SURFACE



CORED SLABS REQUIRED			
	NUMBER	LENGTH	TOTAL LENGTH
45' UNIT			
EXTERIOR C.S.	4	45'-0"	180'-0"
INTERIOR C.S.	18	45'-0"	810'-0"
50' UNIT			
EXTERIOR C.S.	2	50'-0"	100'-0"
INTERIOR C.S.	9	50'-0"	450'-0"
TOTAL	33		1540'-0"

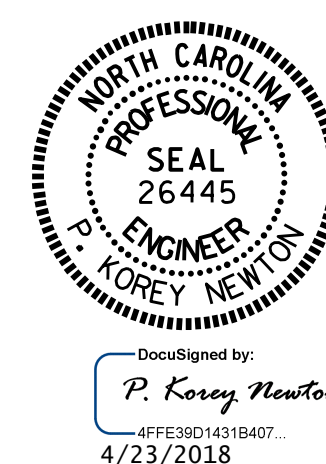
BILL OF MATERIAL FOR VERTICAL CONCRETE BARRIER RAIL						
BAR	BARS PER PAIR OF EXTERIOR UNITS	TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT
45' UNIT						
* B12	40	80	#5	STR	22'-1"	1843
* S4	108	216	#5	2	7'-2"	1615
50' UNIT						
* B13	40	40	#5	STR	24'-7"	1026
* S4	116	116	#5	2	7'-2"	867
* EPOXY COATED REINFORCING STEEL				LBS.		5351
CLASS AA CONCRETE				CU. YDS.		35.8
TOTAL VERTICAL CONCRETE BARRIER RAIL				LN. FT.		280.5

GUTTERLINE ASPHALT THICKNESS & RAIL HEIGHT		
	ASPHALT OVERLAY THICKNESS	RAIL HEIGHT
	@ MID-SPAN	@ MID-SPAN
45' UNITS	2"	3'-8"
50' UNITS	1 7/8"	3'-7 7/8"



CONCRETE RELEASE STRENGTH	
UNIT	PSI
45' UNITS	4000
50' UNITS	4900

GRADE 270 STRANDS	
	0.6" Ø L.R.
AREA (SQUARE INCHES)	0.217
ULTIMATE STRENGTH (LBS. PER STRAND)	58,600
APPLIED PRESTRESS (LBS. PER STRAND)	43,950



NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

ALL REINFORCING STEEL IN THE VERTICAL CONCRETE BARRIER RAIL SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

PRESTRESSED CONCRETE CORED SLAB UNITS ARE DESIGNED FOR 0 PSI TENSION IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.

PRESTRESSED CONCRETE CORED SLAB UNITS SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PROJECT NO. B-5620
BEAUFORT COUNTY
STATION: POC 17+57.00 -L-

SHEET 6 OF 6

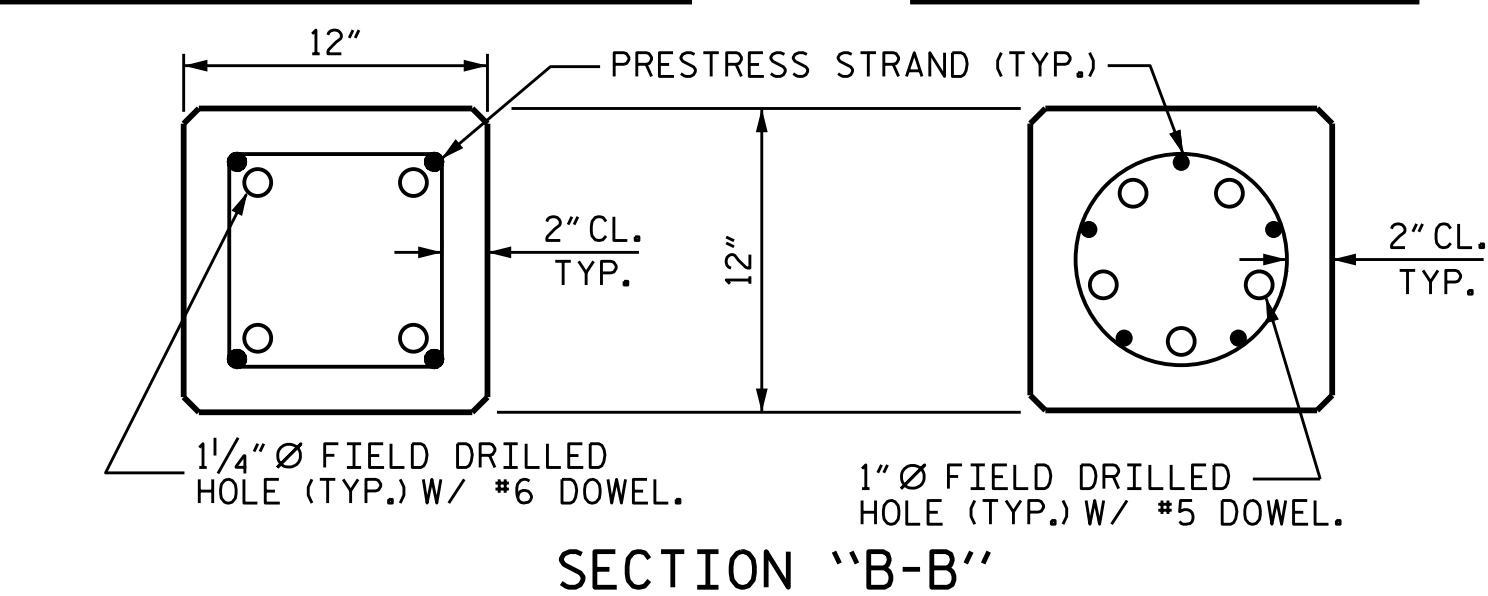
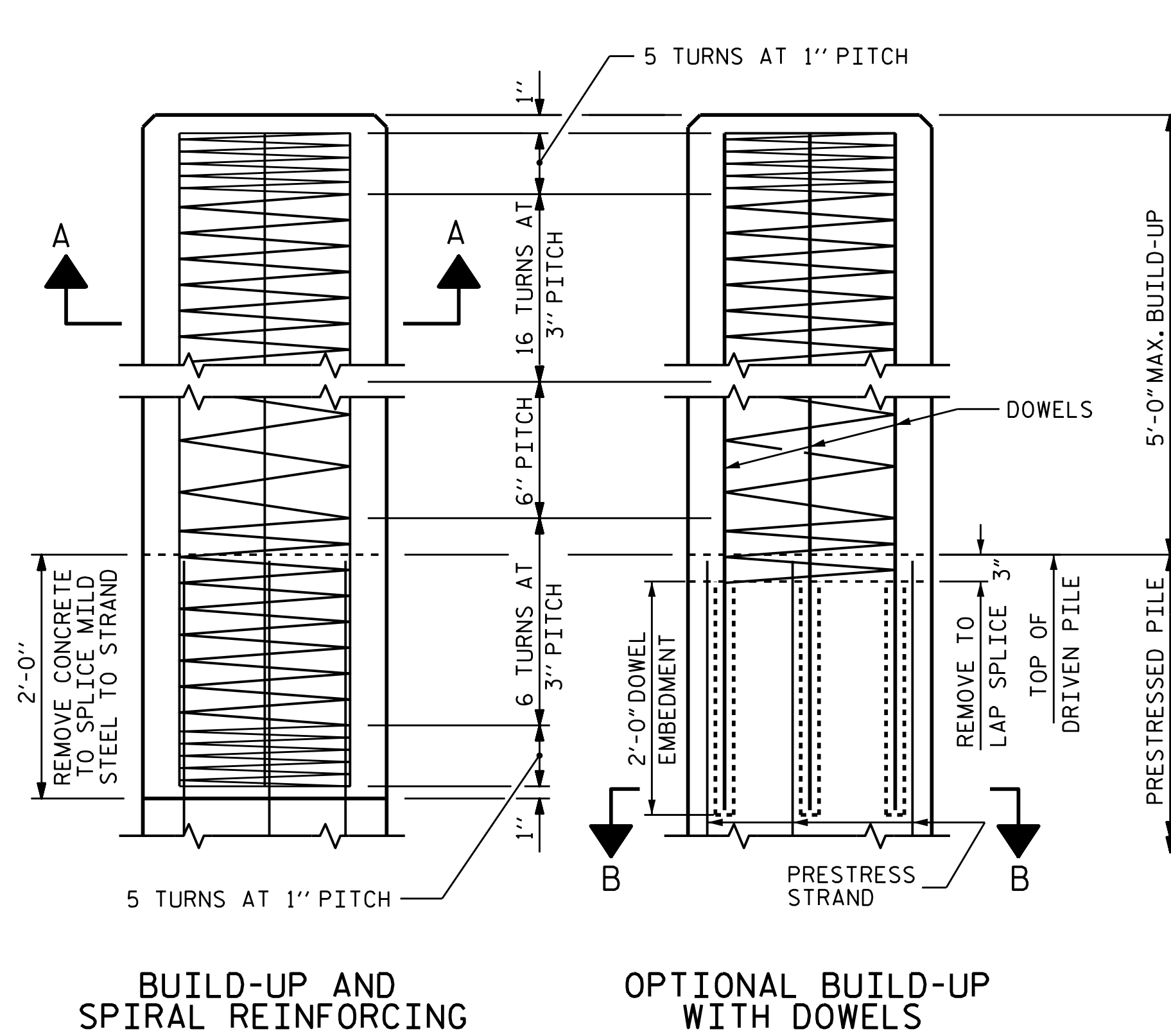
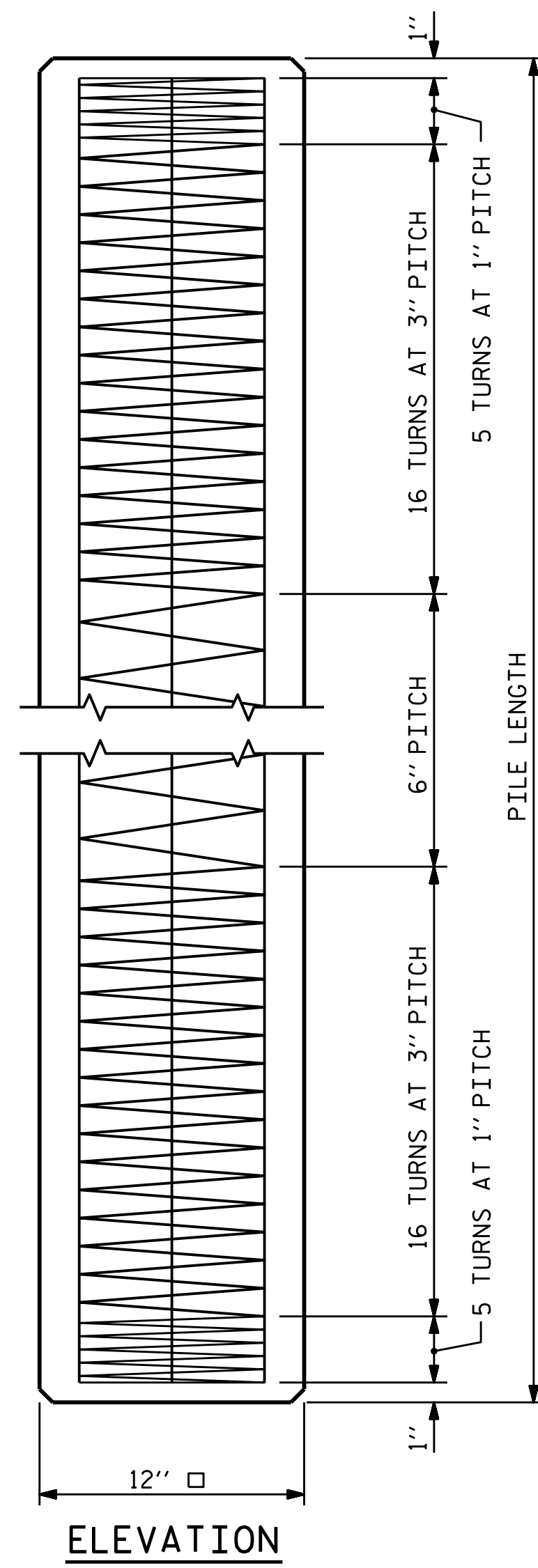
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
3'-0" X 1'-9"
PRESTRESSED CONCRETE
CORED SLAB UNIT
90° SKEW

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS 22

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

ASSEMBLED BY : P. K. NEWTON	DATE : 6/19/17
CHECKED BY : M. K. BEARD	DATE : 7/5/17
DRAWN BY : DGE 5/09	REV. 11/14
CHECKED BY : BCH 6/09	MAA/TMG



(AT THE CONTRACTOR'S OPTION, PILE BUILD-UP MAY BE CONSTRUCTED WITH DOWELS.)

DOWEL INSTALLATION FOR OPTIONAL BUILD-UP

GROUT COMPRESSIVE STRENGTH: $f'c = 5,000$ PSI

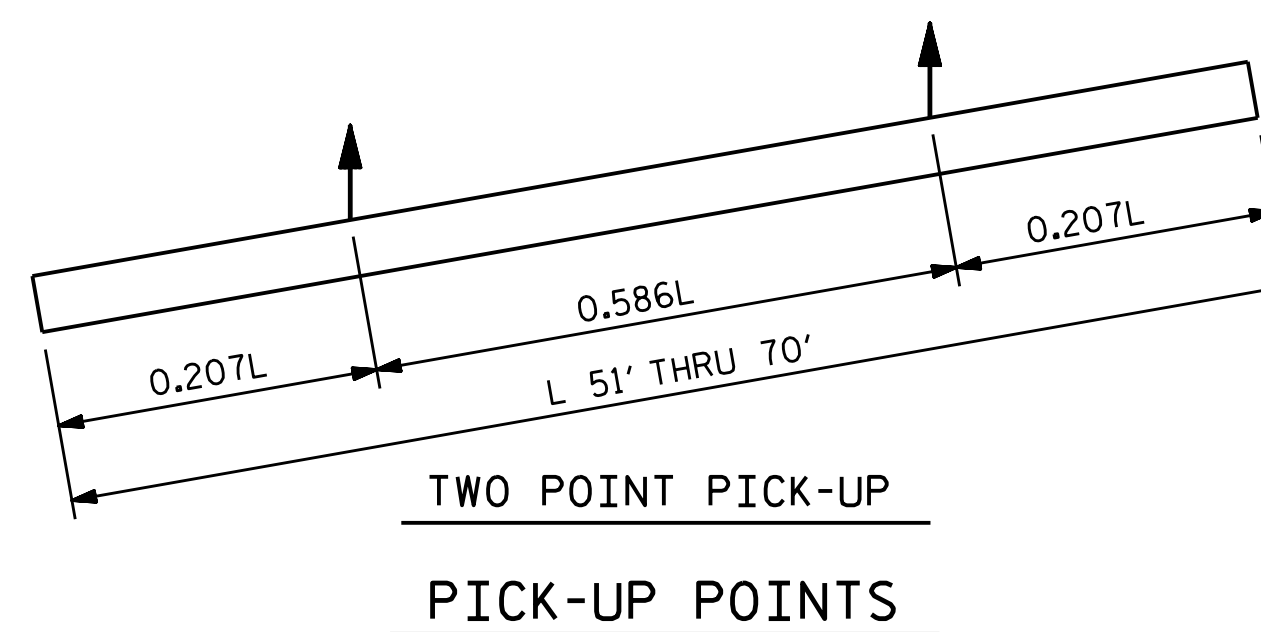
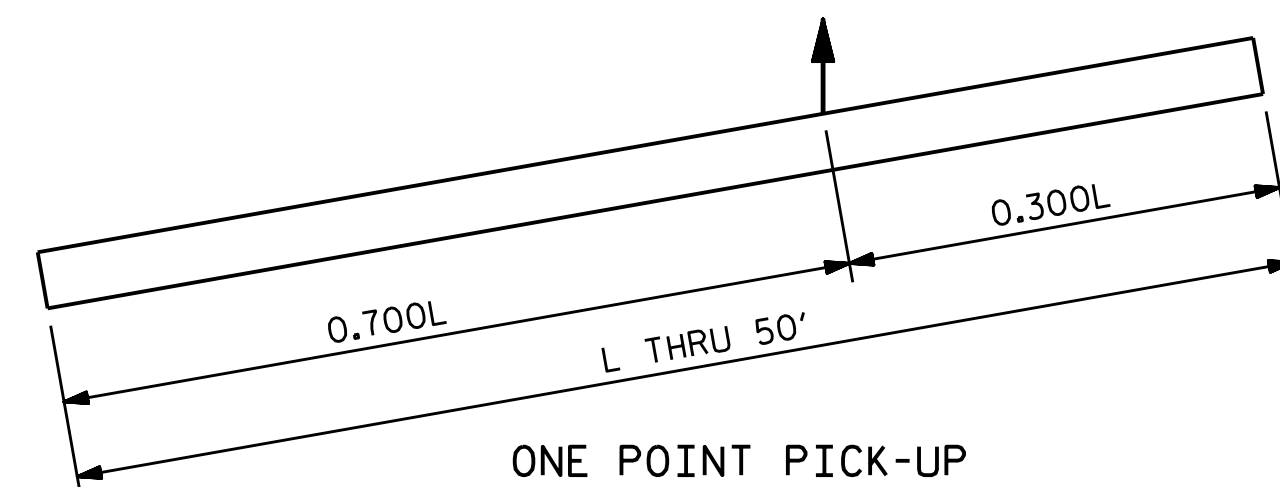
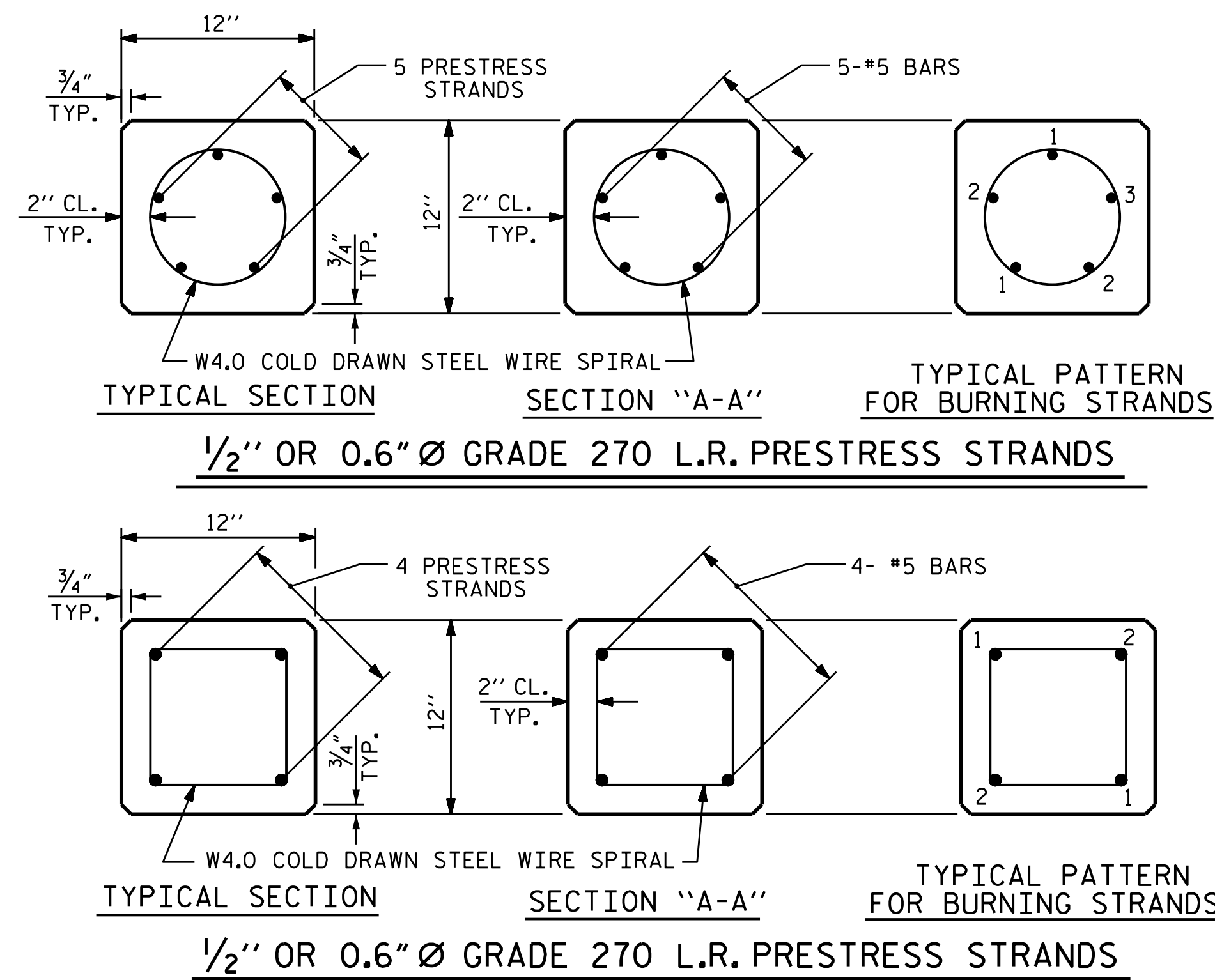
BEFORE DRILLING DOWEL HOLES, REMOVE THE UPPER 3" OF CONCRETE FROM THE TOP OF THE PILE WITHOUT DAMAGE TO THE REINFORCING STEEL. THE REMOVAL PLANE SHOULD BE NORMAL TO THE EDGE OF THE PILE.

DOWEL HOLES SHALL BE POSITIONED TO MAINTAIN 1/2" CLEAR TO ALL EXISTING PRESTRESSING STRANDS IN THE CONCRETE PILE.

FIELD DRILLED HOLES SHALL BE CLEAN AND FREE OF ANY OBSTRUCTIONS BEFORE GROUTING OF DOWELS. DOWEL BARS SHALL BE INSTALLED AND GROUTED WITH AN APPROVED NON-SHRINK GROUT.

THE SPIRAL REINFORCING IN ALL BUILD-UPS SHALL BE W4.0 COLD DRAWN WIRE WHICH SHALL BE SECURED TO THE LONGITUDINAL REINFORCEMENT TO MAINTAIN PITCH.

THE SPIRAL REINFORCING IN THE BUILD-UP AND THE PRESTRESSED CONCRETE PILE SHALL BE SPLICED BY OVERLAPPING A MIN. OF ONE TURN.



QUANTITIES FOR ONE 12" PRESTRESSED PILE						
LENGTH	CONCRETE CU. YDS.	PILE WT. TONS	ONE POINT PICK-UP		TWO POINT PICK-UP	
			0.300L	0.700L	0.207L	0.586L
25'-0"	0.91	1.85	7'-6"	17'-6"		
30'-0"	1.10	2.22	9'-0"	21'-0"		
35'-0"	1.28	2.59	10'-6"	24'-6"		
40'-0"	1.46	2.96	12'-0"	28'-0"		
45'-0"	1.64	3.33	13'-6"	31'-6"		
50'-0"	1.83	3.72	15'-0"	35'-0"		
55'-0"	2.01	4.09			11'-4 1/2"	32'-3"
60'-0"	2.19	4.46			12'-5"	35'-2"
65'-0"	2.38	4.81			13'-5 1/2"	38'-1"
70'-0"	2.57	5.18			14'-6"	41'-0"

NOTES

PRESTRESSED CONCRETE STRENGTH : $f'c = 7,500$ PSI

BUILD-UP CONCRETE STRENGTH : $f'c = 7,500$ PSI

STRAND DATA:

SIZE	GRADE	AREA	ULTIMATE STRENGTH	APPLIED PRESTRESS FORCE
1/2"	270 L.R.	0.153	41,300# PER STRAND	30,980# PER STRAND
0.6"	270 L.R.	0.217	58,600# PER STRAND	43,940# PER STRAND

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS CONFORMING TO AASHTO M203. STRAND SAMPLING REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

AT THE CONTRACTOR'S OPTION, 1/2" OR 0.6" STRANDS MAY BE USED IN EITHER THE 4 OR 5 STRAND CONFIGURATION SHOWN IN THE TYPICAL SECTION DETAIL. MIXING OF STRAND SIZE IS NOT ALLOWED.

THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

TRANSFER THE LOAD FROM THE ANCHORAGES TO THE PILE AFTER THE CONCRETE HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.

IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN PAIRS, EXCEPT WHERE 5 STRANDS ARE USED, THE LAST STRAND MAY BE BURNED SINGLY ACCORDING TO BURNING PATTERNS SHOWN. NOT MORE THAN 4 STRANDS MAY BE BURNED AT ANY ONE SECTION BEFORE THE SAME STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST-IN-PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS ARE TO BE INDICATED WITH A 2" WIDE BLACK MARK.

DRIVE PILES USING A METHOD APPROVED BY THE ENGINEER, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

DRIVING OF THE BUILT-UP PILE WILL NOT BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 5,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.

THE WATER/CEMENT RATIO FOR PRESTRESSED CONCRETE PILES SHALL NOT EXCEED 0.40.

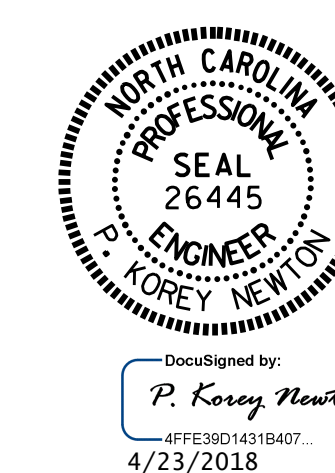
PRESTRESSED CONCRETE PILES SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

THE CONCRETE IN THE PRESTRESSED CONCRETE PILES SHALL CONTAIN SILICA FUME. SILICA FUME SHALL BE SUBSTITUTED FOR 5% OF THE PORTLAND CEMENT BY WEIGHT. IF THE OPTION OF ARTICLE 1024-1 OF THE STANDARD SPECIFICATIONS TO PARTIALLY SUBSTITUTE CLASS F FLY ASH FOR PORTLAND CEMENT IS EXERCISED, THEN THE RATE OF FLY ASH SUBSTITUTION SHALL BE REDUCED TO 1.0 LB OF FLY ASH PER 1.0 LB. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE VARIOUS PAY ITEMS.

NOTES FOR CORROSION PROTECTION

PROJECT NO. B-5620
BEAUFORT COUNTY
 STATION: POC 17+57.00 -L-

SHEET 5 OF 5



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 12" PRESTRESSED
 CONCRETE PILE
 END BENT No. 1 & 2

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-16	
1			3			TOTAL SHEETS 22	
2			4				

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

ASSEMBLED BY : M. K. BEARD	DATE : 7/3/17
CHECKED BY : P. K. NEWTON	DATE : 7/5/17
DRAWN BY : FCJ 7/88	REV. 11/30/10 WMC/GM
CHECKED BY : CRK 3/89	REV. 10/1/11 MAA/GM
	REV. 12/14 MAA/TMG

NOTES

PRESTRESSED CONCRETE STRENGTH : $f'_c = 7,500$ PSI

BUILD-UP CONCRETE STRENGTH : $f'_c = 7,500$ PSI

STRAND DATA:

SIZE	GRADE	AREA	ULTIMATE STRENGTH	APPLIED PRESTRESS FORCE
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AT THE CONTRACTOR'S OPTION, 1/2" OR 0.6" STRANDS MAY BE USED IN THE STRAND CONFIGURATION SHOWN IN THE TYPICAL SECTION DETAIL. MIXING OF STRAND SIZE IS NOT ALLOWED.

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TRANSFER THE LOAD FROM THE ANCHORAGES TO THE PILE AFTER THE CONCRETE HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.

IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN OPPOSITE PAIRS AS INDICATED IN THE TYPICAL PATTERN SHOWN. FOR ANY NUMBER OF STRANDS, BURN IN OPPOSITE PAIRS AND SYMMETRICALLY ABOUT BOTH THE VERTICAL AND HORIZONTAL AXES, STRANDS 1-1 SHALL BE BURNED BEFORE 2-2, ETC. NOT MORE THAN 4 STRANDS, SAY 5-5 AND 6-6, MAY BE BURNED AT ANY ONE SECTION BEFORE THESE SAME PAIRS OF STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST-IN-PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS ARE TO BE INDICATED WITH A 2" WIDE BLACK MARK.

DRIVE PILES USING A METHOD APPROVED BY THE ENGINEER, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

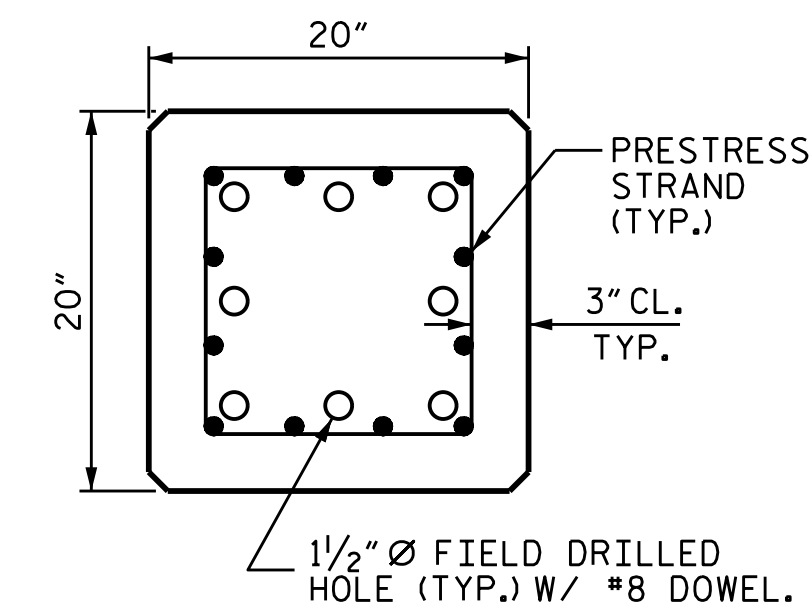
DRIVING OF THE BUILT-UP PILE WILL NOT BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 5,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.

THE WATER/CEMENT RATIO FOR PRESTRESSED CONCRETE PILES SHALL NOT EXCEED 0.40.

PRESTRESSED CONCRETE PILES SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

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NOTES FOR CORROSION PROTECTION



SECTION "B-B"

(AT THE CONTRACTOR'S OPTION, PILE BUILD-UP MAY BE CONSTRUCTED WITH DOWELS.)

PROJECT NO. B-5620
 BEAUFORT COUNTY
 STATION: POC 17+57.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

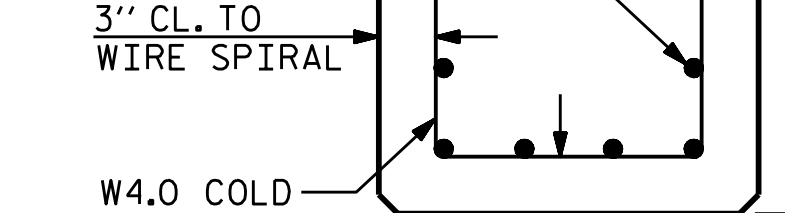
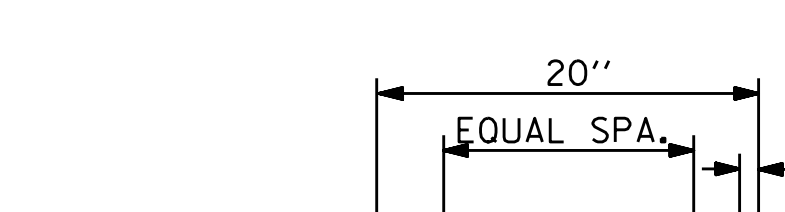
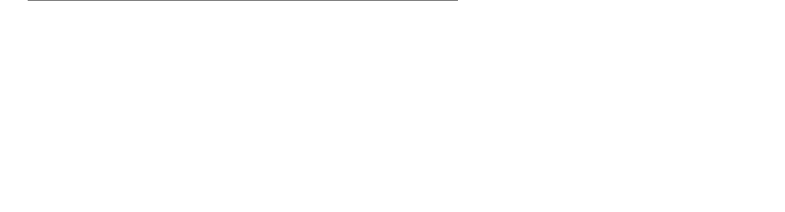
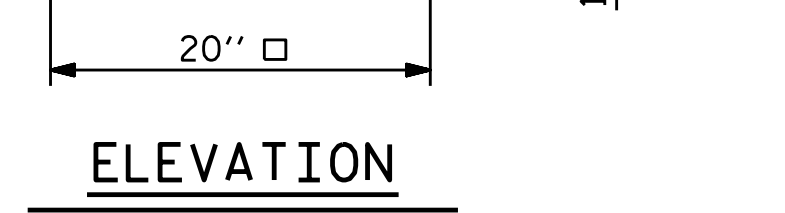
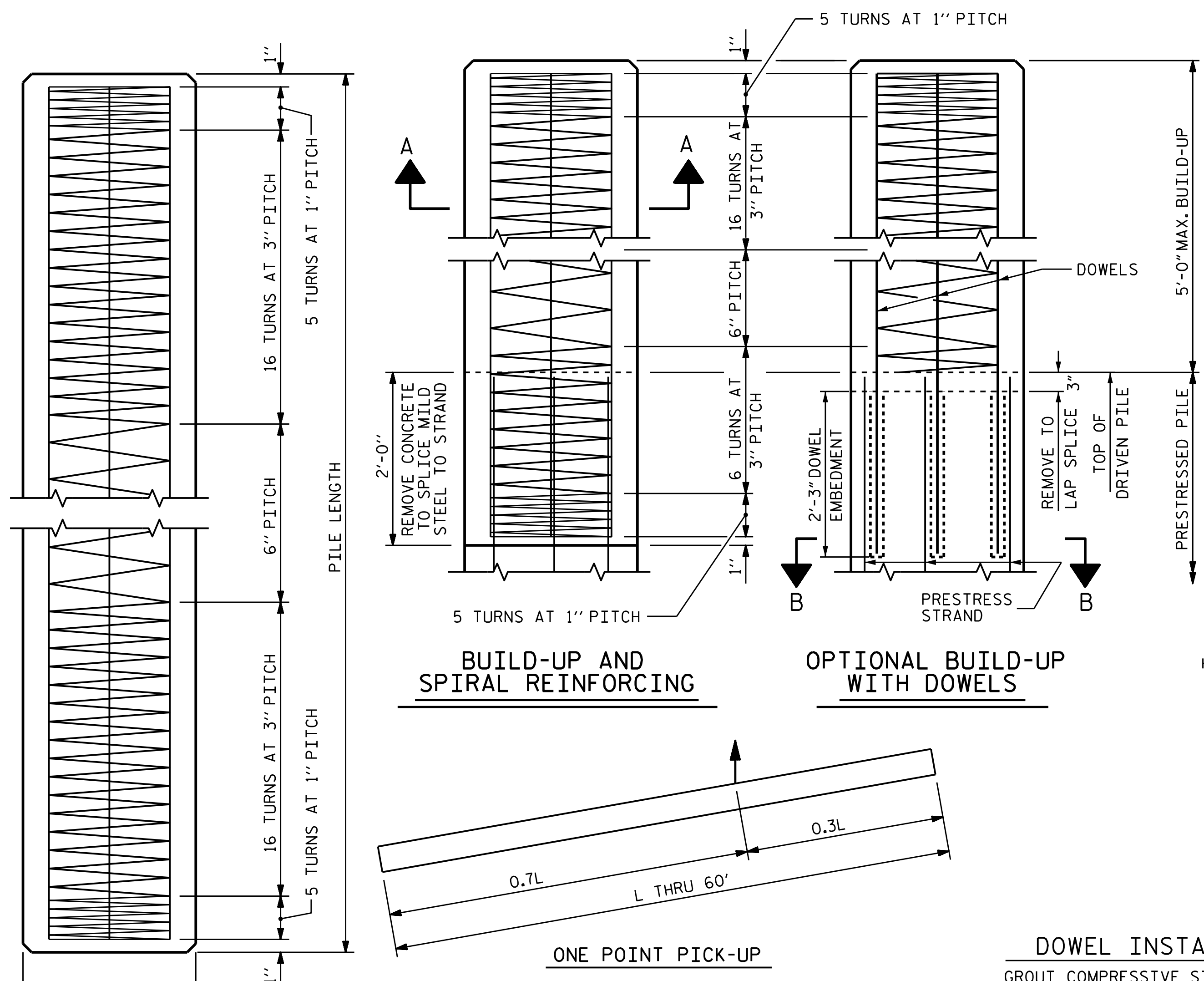
STANDARD

20" PRESTRESSED
 CONCRETE PILE
 BENT No. 1 & 2



DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-20	
1			3			TOTAL SHEETS	22
2			4				



1/2" OR 0.6" Ø GRADE 270
 L.R. PRESTRESS STRANDS

DOWEL INSTALLATION FOR OPTIONAL BUILD-UP

GROUT COMPRESSIVE STRENGTH: $f'_c = 5,000$ PSI

BEFORE DRILLING DOWEL HOLES, REMOVE THE UPPER 3" OF CONCRETE FROM THE TOP OF THE PILE WITHOUT DAMAGE TO THE REINFORCING STEEL. THE REMOVAL PLANE SHOULD BE NORMAL TO THE EDGE OF THE PILE.

DOWEL HOLES SHALL BE POSITIONED TO MAINTAIN 1" CLEAR TO ALL EXISTING PRESTRESSING STRANDS IN THE CONCRETE PILE.

FIELD DRILLED HOLES SHALL BE CLEAN AND FREE OF ANY OBSTRUCTIONS BEFORE GROUTING OF DOWELS. DOWEL BARS SHALL BE INSTALLED AND GROUTED WITH AN APPROVED NON-SHRINK GROUT.

THE SPIRAL REINFORCING IN ALL BUILD-UPS SHALL BE W4.0 COLD DRAWN WIRE WHICH SHALL BE SECURED TO THE LONGITUDINAL REINFORCEMENT TO MAINTAIN PITCH.

THE SPIRAL REINFORCING IN THE BUILD-UP AND THE PRESTRESSED CONCRETE PILE SHALL BE SPLICED BY OVERLAPPING A MIN. OF ONE TURN.

QUANTITIES FOR ONE 20" SQUARE PILE

LENGTH	CONCRETE CU. YDS.	PILE WT. TONS	ONE POINT PICK-UP		TWO POINT PICK-UP	
			0.3L	0.7L	0.207L	0.586L
25'-0"	2.56	5.18	7'-6"	17'-6"		
30'-0"	3.07	6.22	9'-0"	21'-0"		
35'-0"	3.58	7.26	10'-6"	24'-6"		
40'-0"	4.09	8.29	12'-0"	28'-0"		
45'-0"	4.61	9.33	13'-6"	31'-6"		
50'-0"	5.12	10.36	15'-0"	35'-0"		
55'-0"	5.63	11.40	16'-6"	38'-6"		
60'-0"	6.14	12.44	18'-0"	42'-0"		
65'-0"	6.65	13.47			13'-5 1/2"	38'-1"
70'-0"	7.17	14.51			14'-6"	41'-0"
75'-0"	7.68	15.55			15'-6 1/2"	43'-11"
80'-0"	8.19	16.58			16'-6 1/2"	46'-11"
85'-0"	8.70	17.62			17'-7"	49'-10"

ASSEMBLED BY : M. K. BEARD DATE : 7/3/17
 CHECKED BY : P. K. NEWTON DATE : 7/3/17
 DRAWN BY : WJH 1/89 REV. 11/30/10 WMC/GM
 CHECKED BY : CRK 3/89 REV. 10/1/11 MAA/GM
 REV. 12/14 MAA/TMG